



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 178154



Part No: D4034-041

Job Qty: 4 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Large Fab-6		DC 2018-05-29
100	Large Fab	4 pcs	6/4/18	6/4/18	0.00	4.60	Large Fab 1		CPC
110	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC9		2018-05-30
120	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC5		2018-05-30
130	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3 Large Fab		2018-05-30
140	QC21-SA	4 Ea	6/4/18	6/4/18	0.00	0.00	QC21		2018-05-30

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 Ea (1 ea)	90-Start up Operation	5060744
D4021-9	Bushing	16 Ea (4 ea)	90-Start up Operation	5072142
D4034-1	Rib	4 Ea (1 ea)	90-Start up Operation	5060789
D4034-3	Rib	4 Ea (1 ea)	90-Start up Operation	5060049

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	4	35	0
	D4021-9	16	48	0
	D4034-1	4	21	0
	D4034-3	4	21	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date:

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																			
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																			
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																			
Large Fab ☐	Composite ☐	Supplier ☐																				
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																		
Description Work Order Deviation			Disposition																			
			Completed By																			
			Lead hand / Supervisor Approval Verification																			
			QC / QA Coordinator Approval																			

DART Aerospace Ltd.
 1270 Aberdeen Street
 Vancouver, BC V6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S075586

Part: D4034 - 041

Job No: 178154

Serial No/Batch: S075586

Revision:

Inspector:

Date: 05/29/18

FAULT CATEGORY

Defect Complete/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
Complete/Unclear	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence